

Prem Anand and Joseph T. Chapin
METHOD AND APPARATUS FOR
INCORPORATING LUMENS INTO THE WALL
OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

Sheet 1 of 5

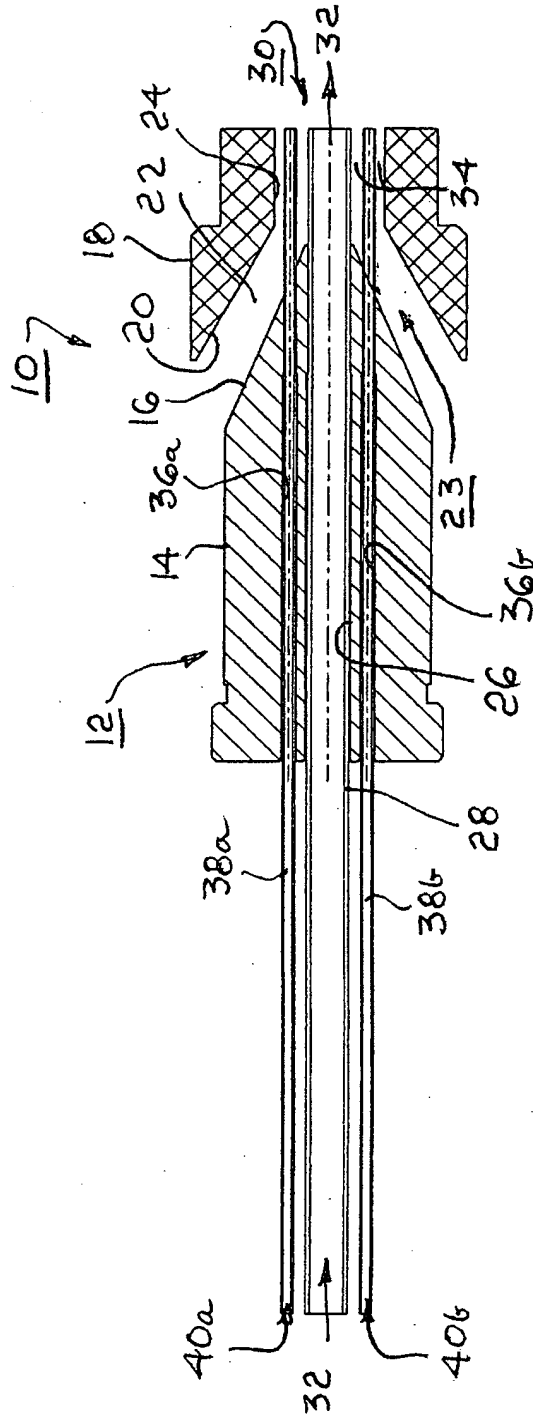
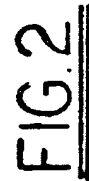


FIG. 1
(PRIOR ART)



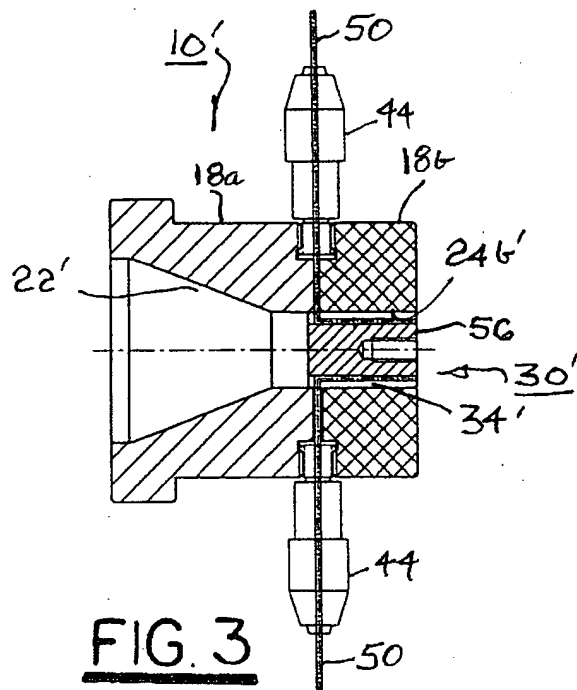


FIG. 3

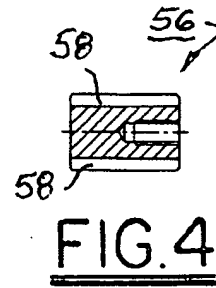


FIG. 4

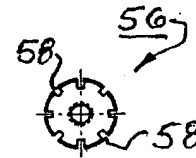


FIG. 5

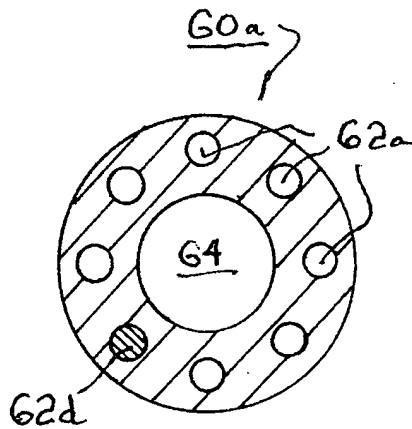


FIG. 6

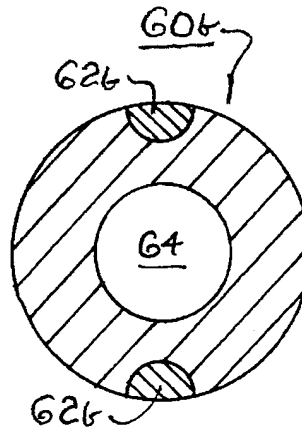


FIG. 7

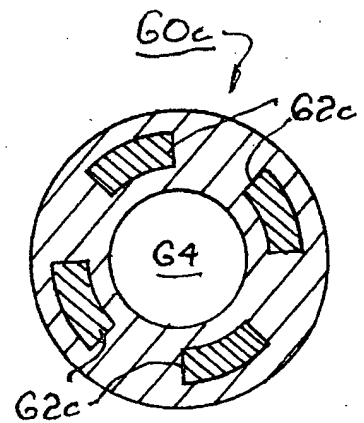


FIG. 8

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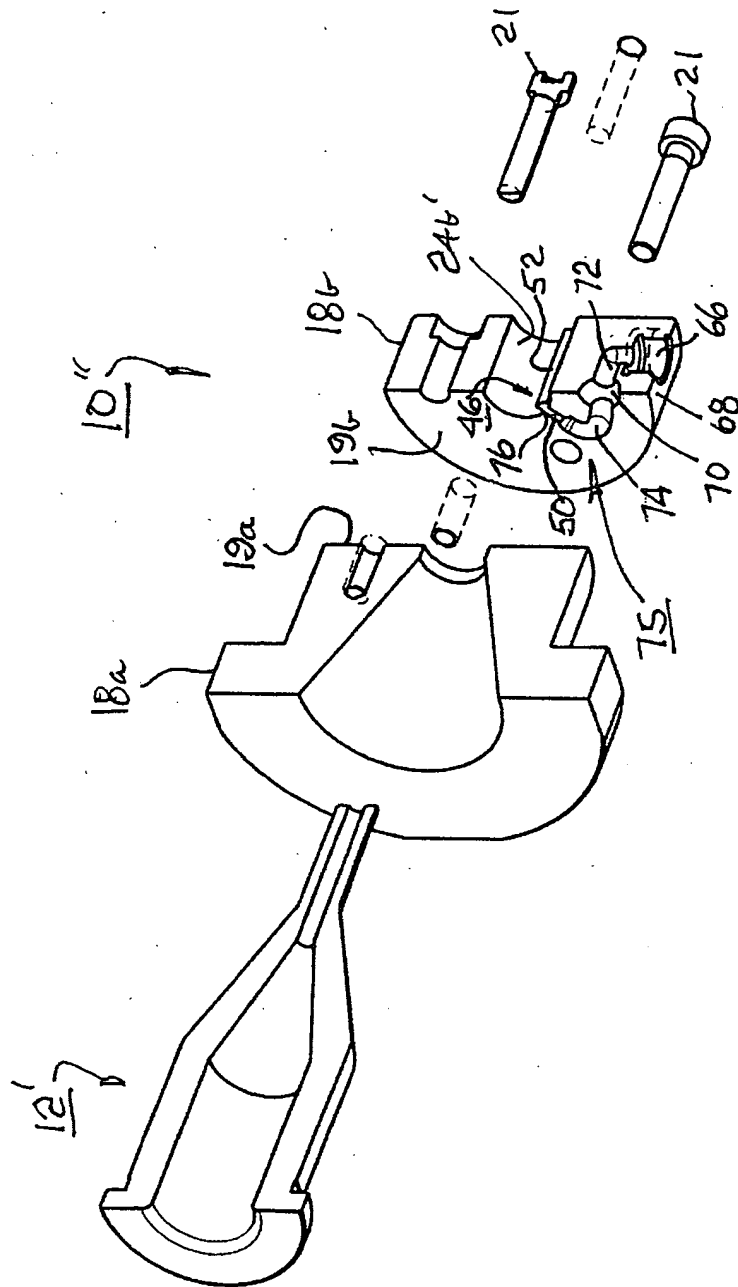


FIG. 9

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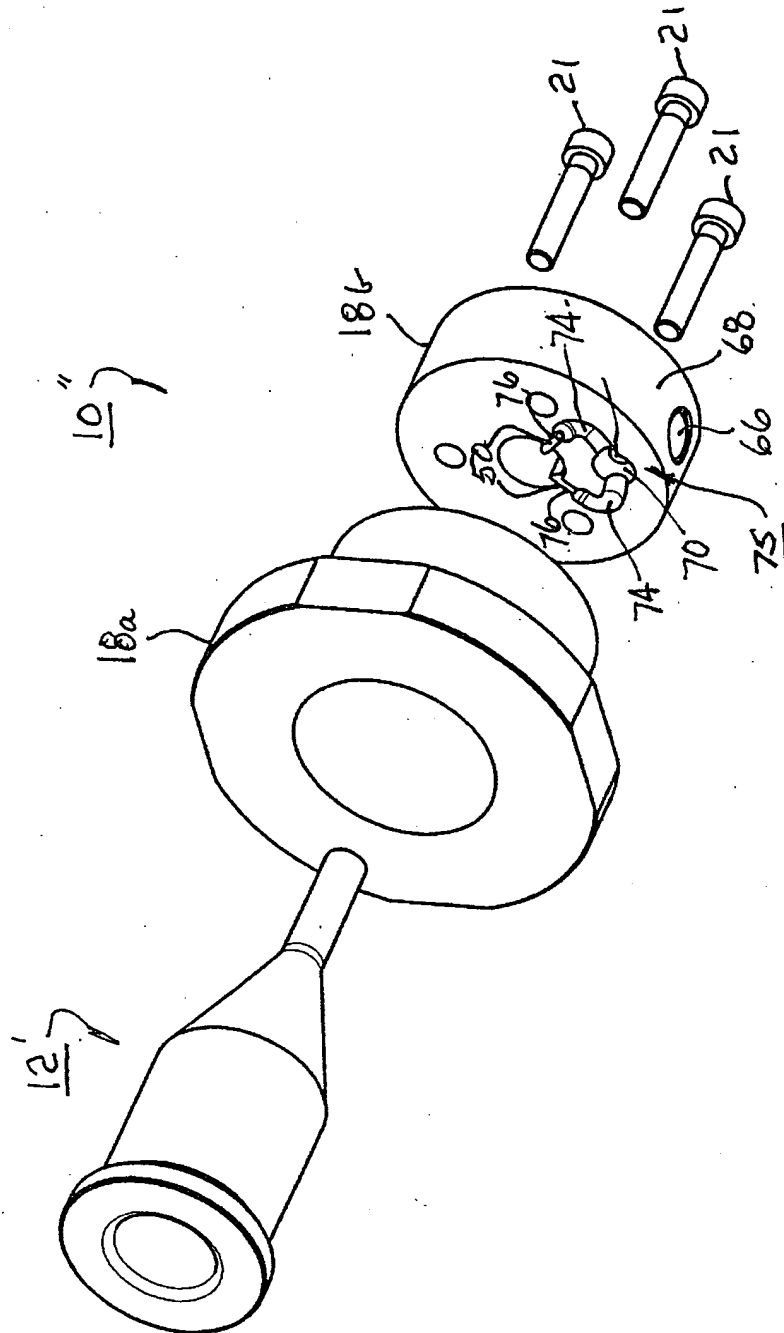


FIG. 10